

### Pyrometers for combustors

### Overview

Digital special pyrometers with RS-485 interface



### Special features

- For temperature measurements between 700 °C and 2500 °C
- Temperature linear output 0/4 to 20mA
- Integrated RS-485 interface

- Integrated laser aiming light or video camera
- Robust stainless steel housing
- Very short response times from 5 ms

### Description and application

The digital special pyrometer PYROSPOT DSR 54NF is specifically designed for industrial purposes. The devices can be particularly used for measuring the temperature of luminous flames with variable soot parts. It measures the infrared radiation just like a ratio pyrometer in two adjacent wavelengths but additionally corrects the typical measurement error that occurs at measurements on luminous flames.

The solid and compact stainless steel housing allows usage even under rough environmental conditions. Measuring spot sizes from 3.5 mm for the PYROSPOT DSR 54N can be easily realized. With a minimal response time of only 5 ms (t95) the devices are usable for fast measuring tasks.

The temperature linear standard output signal of 0/4 to 20 mA allows an easy implementation in existing measurement and control systems.

Use the optional integrated red laser aiming light for the exact aiming of the pyrometer to the measurement object .The optional integrated video camera module (DSR 54NFV) provides an antiglare aiming of the pyrometer even when the measurement object is very hot. It substantially facilitates the adjustment under difficult local conditions where the pyrometer is not easy to reach or the measurement object cannot be seen directly.

The PYROSPOT DSR 54NF possesses a RS-485 interface. The devices are bus-compatible in this way and use the Modbus RTU protocol.

You can connect the pyrometer via an optionally available interface adaptor RS-485 to USB with a PC. Connect the pyrometer to a PC to adjust the parameters sooth factor, ratio correction, emissivity, sub temperature range, data storage settings and response time to the application by using the comfortable parameterizing and evaluation software PYROSOFT Spot.

Typical application areas:

- Measurement of lighting flames
- Carbon dust and oilcombustion system
- Waste bunkers
- Combustors



Bildnachweis: Stahl-Zentrum, SMS Group



# Pyrometers for combustors

Technical data					
Туре	DSR 54NF/DSR 54NFV				
Temperature range <sup>1</sup>	700 °C to 1800 °C		800 °C to 2500 °C		
Distance ratio	200:1		200:1		
Optics	several fixed optics (type 650, 2000, 4000)				
Part number	Laser	Video	Laser	Video	
650	5542063243	5542083243	5542063244	5542083244	
2000	5542066243	5542086243	5542066244	5542086244	
4000	5542067243	5542087243	5542067244	5542087244	
Sub temperature range	adjustable within temperature	range, minimum span 50 °C			
Spectral range	0.7 μm to 1.1 μm				
Ratio correction K	0.800 to 1.200				
Emissivity ε	0.050 to 1.000				
Soot factor n	0.50 to 2.50				
Response time (t95)	5 ms (min.), adjustable up to 100 s				
Measurement uncertainty <sup>2</sup>	0.5 % of measured value in °C				
Reproducibility <sup>2</sup>	0.1 % of measured value in °C				
NETD <sup>3</sup>	0.1 K <sup>2</sup>				
Transmissivity	50 % to 100 %				
Ambient radiation	adjustable within temperature range				
Output	$^{\prime}$ 0/4 mA to 20 mA, temperature linear, burden max. 500 $\Omega$ (galvanically isolated)				
Interface	RS-485 (galvanically isolated), half duplex, max. 115 kBd, Modbus RTU				
Aiming	DSR 54NF: Laser aiming light, 630 680 nm, class II, < 1 mW DSR 54NFV: Video camera, composite video signal PAL (B), 50Hz (galvanically isolated), optional NTSC (M), 60 Hz				
Switching output/threshold	1 Opto-Relais, $R_{last}$ min. 48 $\Omega$ (galvanisch getrennt)/beliebig einstellbar innerhalb des Grundmessbereichs				
Parameters <sup>3</sup>	soot factor, ratio correction, emissivity, transmissivity, response time, data storage settings, sub range of measurement output, switching thresholds of switching output				
Power supply	$24\text{V}$ DC $\pm$ 25 %, residual ripple 500 mV				
Power consumption	max. 1.5 W (without load at switching output)				
Operating temperature	0 °C to 70 °C				
Storage temperature	−20 °C to 70 °C				
Weight	approx. 600 g				
Housing	stainless steel round housing with plug connector, length: approx. 105 mm, $\varnothing$ 50 mm				
Safety class	IP65 according to DIN EN 60529 and DIN 40050				
Test regulations	EN 55 011:1998, limit class A				
CE symbol	according to EU regulations				
Scope of delivery	PYROSPOT DSR 54NF/DSR 54NFV, manual, inspection sheet, software PYROSOFT Spot, without connection cable (please order separately)				
<sup>1</sup> Other temperatures ranges on reques		$_{\rm nbient} = 23$ °C, t95 = 1 s. $^3$ Noise equivalent	t temperature difference. <sup>4</sup> Adjustable via inte	erface and software or at the device.	

Fixed optics						
Measuring distance a [mm]	Aperture D [mm]	a = 650	a = 2000	a = 4000		
Temperature range		Measuring field diameter M [mm]				
700 °C to 1800 °C	6.0	3.5	10.0	20.0		
800 °C to 2500 °C	6.0	3.5	10.0	20.0		



## Pyrometers for combustors

Technical data Video-Kamera (DSR 54NFV)			
Video signal	Composite video signal approx. 1Vss at 75 $\Omega$ (galvanically isolated, video signal can be deactivated via software)		
Color norm	PAL (B), 50 Hz (optional color norm NTSC (M), 60 Hz)		
Resolution	1/3 inch video chip $628 \times 586$ pixels (NTSC option: $510 \times 496$ pixels)		
Exposure control	automatic		
Visible field	approx. 8 % $\times$ 6 % of adjusted measurement distance (NTSC option: 6.5 % $\times$ 5 %)		
Date/time	Real-time clock with minimum 3 days power reserve, adjustable via software		
Durable image displays	Target mark in measurement spot size , measurement temperature, emissivity		
Optional image displays	Via software: serial number, device name or user-defined text (16 characters), date, time, temperature unit $^{\circ}$ C/ $^{\circ}$ F, 12/24 hours display		

### Pyrometer with TFT monitor

### Detailed view of video image





# Option laser aiming light: Option laser aiming light: Option video camera: 12 pin device connection



## Pyrometers for combustors

Electrical, mechanical and optical accessories <sup>1</sup> Part number				
Connection cable, straight plug, 12 pin	length 2 m length 5 m length 10 m length 15 m length 20 m length 25 m length 30 m	3310A11111 3310A11112 3310A11113 3310A11114 3310A11115 3310A11116 3310A11117		
Video connection cable	length 2 m length 5 m length 10 m length 15 m length 20 m length 25 m length 30 m	3310A16521 3310A16522 3310A16523 3310A16524 3310A16525 3310A16526 3310A16527		
Mounting angle	adjustable	3310A21050		
Cooling jacket	including air purge unit, without mounting angle	3310A23050		
Ball flange	thread M40 $\times$ 1.5	3310A24020		
Air purge unit		3310A22050		
Power supply PSU 15	24 V DC, 0.6 A	3310A12010		
Ring nut	with quartz glass window with sapphire glass window	3310A34022 3310A34052		
TFT display	3.5" with 2 m connection cable	3310A16110		
Adaptor	video/USB	3310A14030		
DHP 1040	handheld programming device	3310A17010		
<sup>1</sup> More accessories on request.				

# Selected accessories Mounting angle, adjustable Part number: 3310A21050 Part number: 3310A22050 Part number: 3310A22050 Part number: 3310A22050 Part number: 3310A22050 Part number: 3310A2201 Part number: 3310A24020 Part number: 3310A24021 Part number: 3310A24021



Technische Änderungen vorbehalten. Technical details are subject to change. 06.11.13

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